CLEANING TECHNOLOGY





Compact stencil cleaning

olarCertifie

Applications

Stencils

VectorGuard



Fully automatic eco single-chamber-PowerSpray® 2Step compact cleaning system for products up to 780 x 860 mm, 31" x 34". Cleans stencils and possible misprints from SMD-paste, dust, grease and oils.

Part No. 0905300-PS-HD-C

The situation

Best possible cleaning of screens / stencils (in electronics and solar cell production) and possible misprints today is the prerequisite for a reproducible quality in production as well as the reduction of expensive production stand-stills. The trend is the installation of highly automated, quick and cost-saving yet efficient and reliable processes that ensure high customer satisfaction. The development of kolb PS300 HD takes this into consideration for small quantities. The use of almost odourless solvent-free* waterbased detergents ensuring a highest possible cleaning efficiency today guarantees a secure and widest possible process window. The PS300 HD ist ideally applicable for small and medium businesses.

The advantages of PS300 HD:

- 2-tank system with communicating detergent tank.
- Suitable for cleaning products up to 780 x 860 mm (31" x 34").
- Fully automatic looped 2Step process with cleaning and drying.
- Comfortable single push button operation.
- PS-PowerSpray with magnetic coupled pumping unit.
- Drying with HotSpeed warm air drying.
- Process cycle times and maintenance intervals PLC-controlled.
- Permanent fine filtration system.
- Closed loop. No water connection, no waste water disposal necessary.
- No compressed air connection necessary!
- No explosion protection necessary, use next to the production line is possible.
- Front cover in stainless steel, side and rear covers in painted steel.
- Process sections made of electrolysis-resistant material.
- Noise level approx. 63 dB(A).
- Interlockable space-saving hinged door with window into the process chamber.
- Extremely compact: Smalll footprint Euro pallet size (= < 1m²), height only 160 cms.



Tel.

Fax

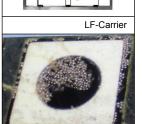
e-mail

Soldering residues

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*Solvent = organic hydrocarbon, under normal conditions volatile, flammable and risk of explosion.

Contaminations







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PS300 HD compact cleaning system

Hinged door

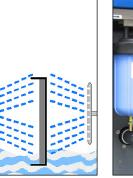






Operator desktop Function

Maintenance





Function

The PS300 HD will be loaded by placing stencils directly into the process chamber where protective round bars on either side in front of the spray rotors prevent damages to the stencils in case of handling errors. After loading, the door will be closed manually and will be locked automatically after the START of the cleaning operation. The fully automatic 2Step cleaning process via the spray rotors will run down in the pre-selected cycle time:

Step 1 Cleaning

Step 2 Drying wwith HotSpeed warm air

PS300 HD allows the installation close to the production area and and it is thus another vital element in the valueadded chain.

Attention: Cleaning only with TS/RS-waterbased pH-neutral cleaning detergents qualified by the system manufacturer.

Programming / control

PS300 HD will be controlled by a PLC. The cycle time of the respective 2Step cleaning process is programmable in the PLC.

Service and maintenance

Special care was taken to ensure an easy maintenance in the shortest possible time. The tank level is easily controllable transparent inspection opening in the front of the system. Filling of the tank will be through the opened chamber door directly into the process chamber and from there into the tank underneath. In the maintenance and service area at the right-hand side of the system there is the fine filtration unit inline and the integrated pump-out unit. A manometer shows the filter pressure.

For cleaning requirements with higher contamination respectively with more than 5 - 10 cleaning cycles per day the use of systems with separate detergent and rinse water / detergent filtration (in contrast to the systems with one communicating detergent) is more economical. Taking into consideration a higher detergent consumption, the quality of cleaning and the life span, the kolb PS300 VL or PSB700 and PS07 TWIN might be even more applicable solutions in such cases.

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PS300 HD compact cleaning system

Exhaust







Cleaning carrier



Cleaning carrier

Options / accessories for PS300 HD:

- Exhaust control with motor driven tight-closing flap valve to reducte to high extraction / too high consumption. Reservoir.
- •
- Carriers: various sizes and configurations as per customer requirements. •

Technical data:

Power supply	:	standard 400 V, 16 A, CEE plug, L1, L2, L3, N, PE / 50 or 60 Hz
Power consumption	:	approx. 2.2 kW
Programming and control	:	PLC Siemens Logo
Ambient temperaturr (min. / max.)	:	20° C / 50°C
Noise	:	ca. 63 dB (A)
Weight	:	ca. 300 kg
Contents of the tank system	:	75 - 100 I (from model year 2015) TS / RS pH-neutral detergent
Option exhaust	:	connection w. capacity of about 200 - 300 m ³ / h necessary
Permanent filtration	:	100 / 50 /10 μm

