



# AF30

## CLEANING TECHNOLOGY

Made in Germany

Fully automatic system with turbulence air-in-immersion AirFlow® technology for all maintenance cleaning tasks

Cleans carriers, pallets, condensation filters of virtually all manufacturers from flux, condensate, oil, dust, grease

Usable chamber dimensions: W 1.300 ▪ D 450 ▪ H 600 mm  
HT version: W 1.300 ▪ D 400 ▪ H 600 mm

Part number: 090530-AF / AF-HT



### Certifications:

This system in its basic version was certified for its energy and water saving processing, for easy operability and for the standard integration of comprehensive safety features.

- Fully automatic process: Cleaning - rinsing - drying
- Short cycle times
- Loading and unloading in an empty process chamber (no contact to detergent)
- Process and service intervals PLC controlled
- Event issuing and software control via touch screen
- External cleaning of cyclones and oven tubings possible
- Plug & work system (connect, fill, start)
- Installation close to the production line possible; no special protection required
- Extremely compact - maximum capacity on a small footprint
- HT version for high temperature cleaning up to 65° Celsius available

### Key applications



Solder frames, carriers



Solder pallets



Condensation filters



Machinery parts

**kolb AF30** is a state of the art immersion cleaning system with ClosedLoop water reprocessing. It cleans components of flux management systems (cooling units, filters, heat exchangers, containers / plates)\* of virtually all manufacturers as well as lathe parts, milled parts, die cast components or other bulk good (with washing drum option) from flux, condensate, oil, dust, grease using the economic and environmentally friendly AirFlow® technology.

\*Up-to-date reflow-soldering systems as well as solar process ovens usually have flux management systems (cooling unit, filters, heat exchanges, containers / plates) which during operation will be subject to contamination (with flux / colofonium). Thorough cleaning helps to regain proper functioning.

**The cleaning system can be operated with all common electronics cleaning supplies (detergents / chemistry, etc.) which are approved by the manufacturer.**



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### Application overview

Icon	Label	Items
	Not suitable	Assembled PCBs Hybrids Misprints
	Not suitable	Stencils Screens, PumpPrints Misprints
	Most suitable	Solder frames Solder carriers Solder masks
	Not suitable	ESD Boxes Containers Magazines
	Most suitable	Condensation traps Filters Steel sheets

**Cleaning** (key process 1): The process chamber is empty during the loading (no contact to the detergent). After placing the goods to be cleaned into the chamber it is pressure flooded with fine filtered cleaning fluid from a separate tank (tank A) through a PLC-controlled AirFlow® process. The AirFlow® technology is an air-in-immersion process. It differs from common spray-in-immersion applications, as the goods to be cleaned here are actively submerged by the cleaning fluid using compressed air. This whirling technology guarantees a permanent all over active flushing without dead spots so that the contamination is fast and efficiently cleansed off.

**Rinsing with tap water** (key process 2): After the goods are cleaned the likewise filtered water, is pumped into the process chamber from a second tank (tank B). Tap water has (compared to DI / DM water) the advantage of lower surface tension and thus flushes also critical points as low standoffs more efficient.

**Final rinsing with DI / DM water** (optional process): The DI / DM water is produced from tap water in an integrated MB-cartridge and flushes conducting ions of the previous processes.

**Drying** (key process 3): Drying is carried out via a threefold HotSpeed hot air drying module integrated into the process chamber lid vaporates completely the residual moisture at up to 45 °C. The CTS HotSpeed unit of the HT-version with one fan and two controllable heating coils in every of the three air ducts e allows drying temperatures up to 55 °C.

**Maintenance:** The system has a large maintenance door on the right side and requires only little maintenance. In general, only exhausted cleaning mixture has to be exchanged, as well as the filters have to be cleaned or changed if necessary. In the maintenance area among others are the pump-out set, the optional re-dosage unit with space for a 25 liter detergent and a 5 l additive container as well as the MB cartridge for DI / DM water processing.



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### Main standard features

- AirFlow® technology bundle: magnetically coupled S-Power pump unit, immersion / compressed air configuration
- Programmable Logic Controller (PLC)
- High resolution 7" (1.024 x 600 px) display with capacitive multi-touch
- Full flow coarse filter (process chamber)
- Skimmer fine filtration for cleaning circuit
- Skimmer fine filtration for rinsing circuit
- Heater for tank A (cleaning, 12 kW) - only HT version
- Threefold HotSpeed air dryer up to 45 °C (standard system), threefold CTS HotSpeed air dryer up to 55 °C (HT-version)
- Exhaust unit (for HT-version)
- ClosedLoop reprocessing of cleaning and rinsing fluids
- Automatic re-dosage unit for 25 l detergent and 5 l additive container
- Spare space for resin cartridge to be integrated into the system
- Exchange for rinse water and pump out unit
- Safety features: safety interlock on the process chamber door, overflow alarm for all tank sections, overheating protection for all heating and drying elements, end switches for all motor-driven valves and drives, personnel protection insulation
- Machine body made of stainless steel
- Process sections made of electrolysis resistant elements

### Main options

- Adjustable DI / DM water mixing and blending unit
- Cycle unit for external cleaning of containers (e.g. cyclones, tubings)
- Drip reservoir
- Exhaust unit (for standard system)
- Heater for tank A (cleaning, 2 kW) - for standard version
- MB / DI cartridge for deionized (DI) and demineralized (DM) water
- Status light fivefold to display the current process state



# AF30

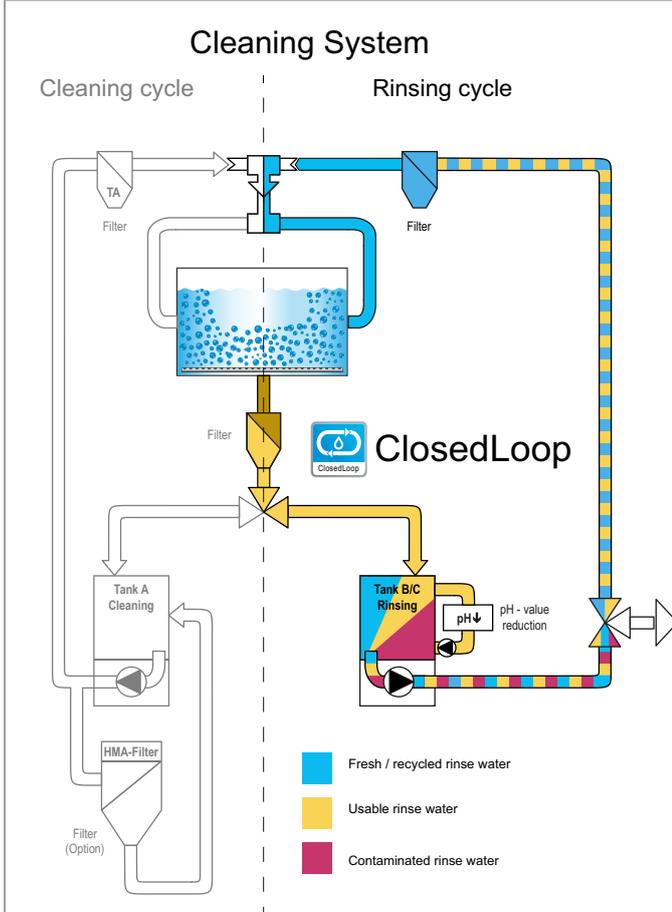


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### Internal rinse water processing (standard)

### Option\* for water management



#### WPSD IU SYMBIO module

Processes mandatory disposable sewage water to be discharged into a public sewage network

\* Operating companies of industrial cleaning systems are responsible for proper disposal of wastewater / rinse water and (wasted) cleaning detergent. Further information on wastewater management at [www.kolb-ct.com/systems/water-management/](http://www.kolb-ct.com/systems/water-management/), consulting requests to [info@kolb-ct.com](mailto:info@kolb-ct.com)



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### Technical data

Technology base	<b>kolb AirFlow®</b> , <b>kolb PulseFlow®</b>
Usable chamber dimensions	W 1.300 ▪ D 450 ▪ H 600 mm
Usable chamber dimensions HT version	W 1.300 ▪ D 400 ▪ H 600 mm
Volume tank A (cleaning)	approx. 500 l
Volume tank B / C (rinsing)	approx. 500 l
Power supply	400 V AC, 16 A CEE (HT-version: 32 A CEE) / 3PH / 50 or 60 Hz
Power consumption	approx. 3.5 - 5.5 kW (standard system), approx. 13 - 16 kW (HT-version)
Control system	PLC
Temperature load	up to 50 °C (standard system), up to 65 °C (HT-version)
Filter system	up to three stage - 1. Full flow coarse filter < 2 mm, 2. Sediment filter inside the tank, 3. 20" fine filter 20" / 100 - 50 - 10 µm in the circuits
Supply connection 1 (tap water)	3/8", hose connection 14 mm
Supply connection 2 (compressed air)	6 - 10 bar (110 l / min.)
Rinse water drain connection	3/4", hose connection 25 mm with integrated pump out system
Exhaust connection	Ø 160 mm, exhaust capacity 200 to 300 m³ / h
Footprint	2.330 x 1.540 mm
Operating condition room temperature	20 - 35 °C
Operating noise	59 dB (A)
Empty weight	750 kg

