# HAK 0373 SEE

### **Self Feeder**





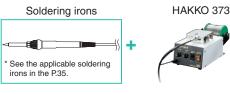




- · Automatic solder feeder that enables a user to complete soldering work with just one hand
- The solder feed time and speed can be set.

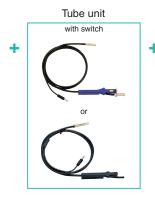
### Set-Up Example

#### ·Soldering for one-handed operation



Solder diameter adjustment ring





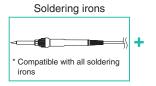
Guide pipe assembly



Set-up example



#### ·Soldering with a feeder pen





Solder diameter adjustment ring





Switch Foot switch

Feeder switch



Set-up example

### **Specifications**

Model No.	373		
Power consumption	6 W		
Solder feed time	0 to 7 seconds (auto mode)		
Solder feed speed	4.5 to 26 mm/sec.		
Solder feed quantity	0 to 182 mm		
Solder return quantity	0 to 5 mm (fixed speed)		
Mode	Auto and manual		
Usable solder diameter*	0.6, 0.65, 0.8, 1.0, 1.2, 1.6 mm		
Usable solder quantity	1 kg or less		
Dimensions	107 (W) × 110 (H) × 215 (D) mm		
Weight**	1.5 kg		

<sup>\*</sup> ø1.6 mm lead free solder can't be used.

### **Packing List**

Unit, Instruction manual

The accessories that are required for initial set-up, such as a tube unit, guide pipe assembly, and solder diameter adjustment ring, are not included. They must be ordered separately and adapted to use with the soldering iron and solder wire diameter.

<sup>\*\*</sup> Without cord

# **Accessory Selection Guide**

## ■One-handed operation

	Solder feed unit	Solder diameter	Options			
Applicable soldering iron			Solder diameter adjustment ring	Guide pipe assembly or	Tube unit	
FM-2027 FM-2028	373	0.6, 0.65 mm	B1626	B3481	B3477	
		0.8 mm	B1627	B3482		
		1.0 mm	B1628	B3483		
		1.2 mm	B1629	B3484	B3478	
FM-2030	373	0.6, 0.65 mm	B1626	B3726	B3477	
		0.8 mm	B1627	B3727		
		1.0 mm	B1628	B3728		
		1.2 mm	B1629	B3729	B3478	
FX-8301	373	0.6, 0.65 mm	B1626	B3566	B3563	
		0.8 mm	B1627	B3567		
		1.0 mm	B1628	B3568		
		1.2 mm	B1629	B3569	B3564	
		1.6 mm	B1630	B3570		
FX-8801 907	373	0.6, 0.65 mm	B1626	B2146	B2143	
		0.8 mm	B1627	B2147		
		1.0 mm	B1628	B2148		
		1.2 mm	B1629	B2149	B2144	
		1.6 mm	B1630	B2150		

### ■Feeder pen

			Options		
Applicable soldering iron	Solder feed unit	Solder diameter	Solder diameter adjustment ring	Feeder pen	Switch
Compatible with all soldering irons		0.6, 0.65 mm	B1626	C1234	B2124 feeder switch or B1649 foot switch
		0.8 mm	B1627		
	373	1.0 mm	B1628		
		1.2 mm	B1629	C1235	
		1.6 mm	B1630		